## FIG. 1 BLOCK CHART

- 1. Preparing a hollow metal tube.
- 2. Preparing an outer mold.
- 3. Preparing two inner molds.
- 4. Placing the hollow metal tube in the outer mold and properly positioning the outer mold and the inner mold.
- 5. Pushing the inner molds at the same time in the metal tube for leveling two needed sections of a
  string groove of the hollow metal tube.

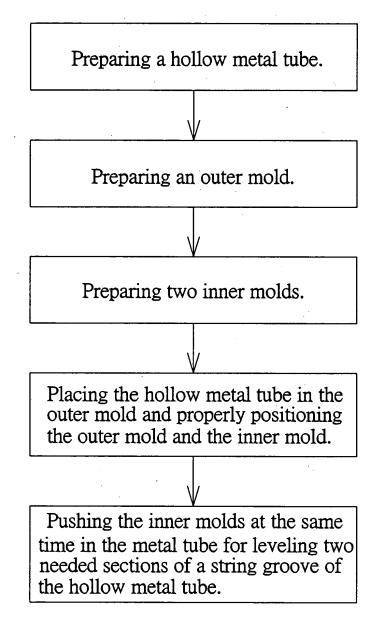


FIG.1

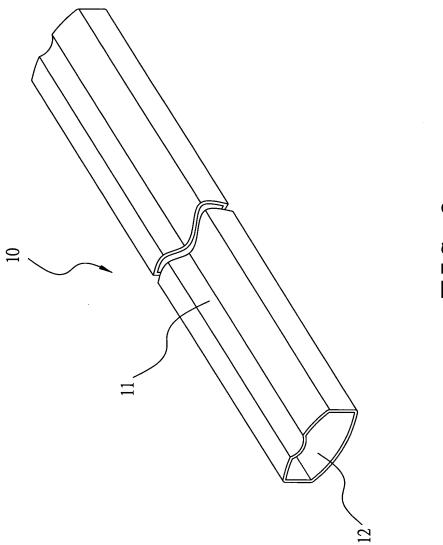


FIG.2

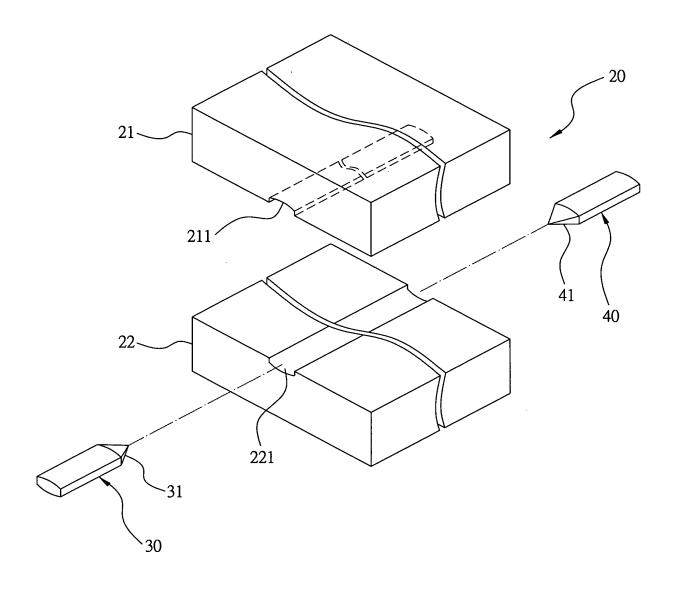
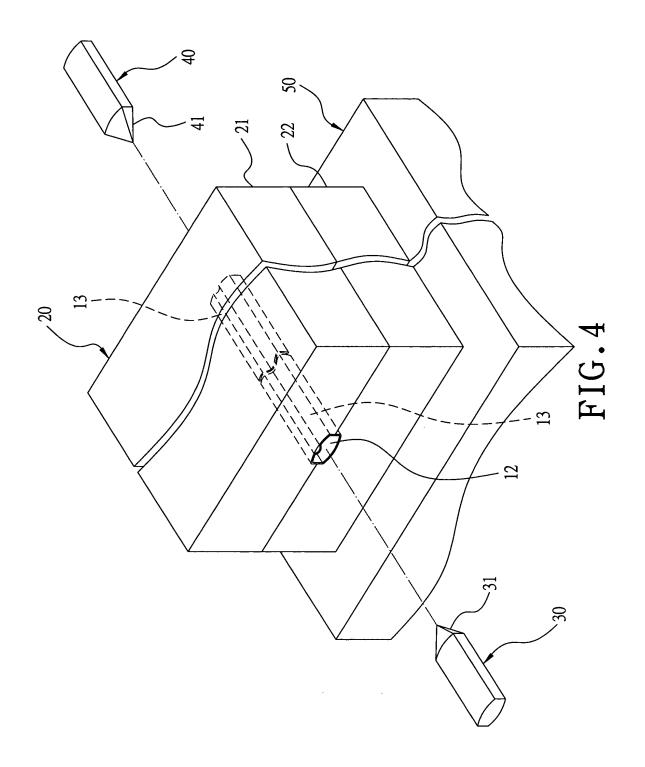
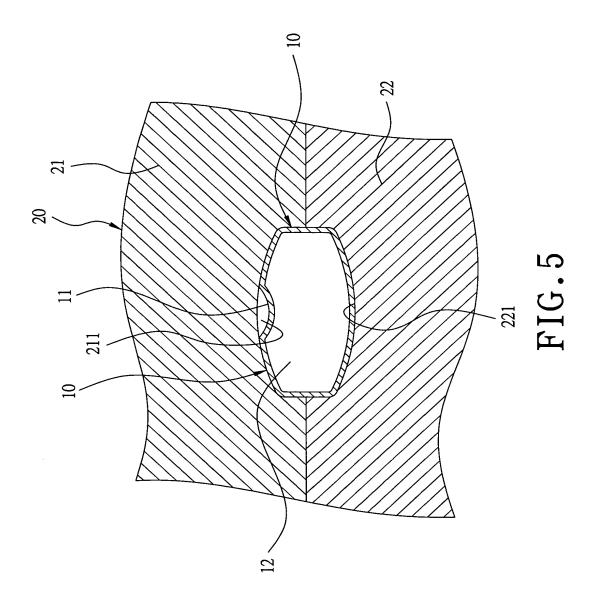
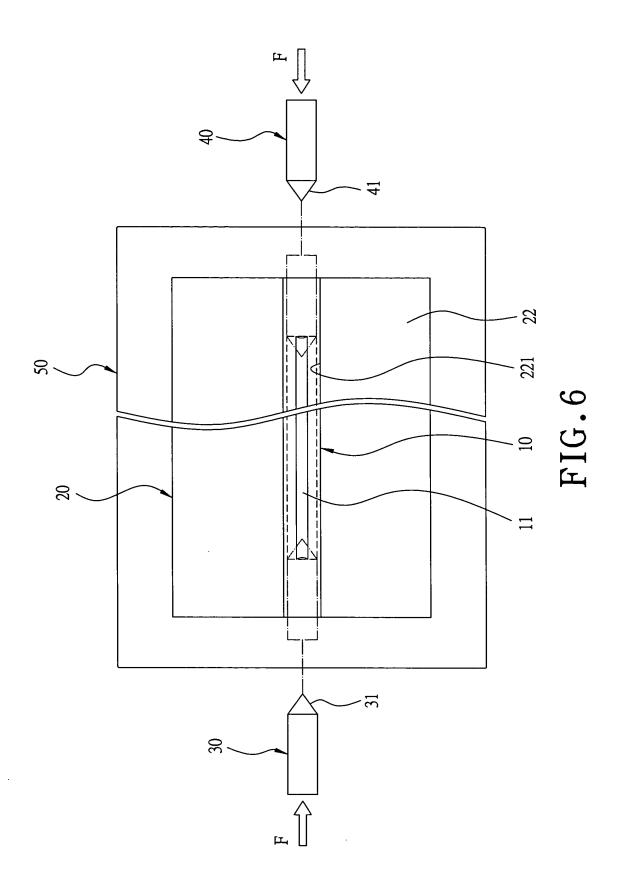


FIG.3







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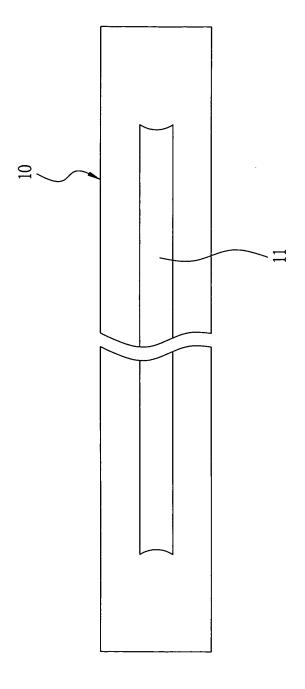


FIG.7

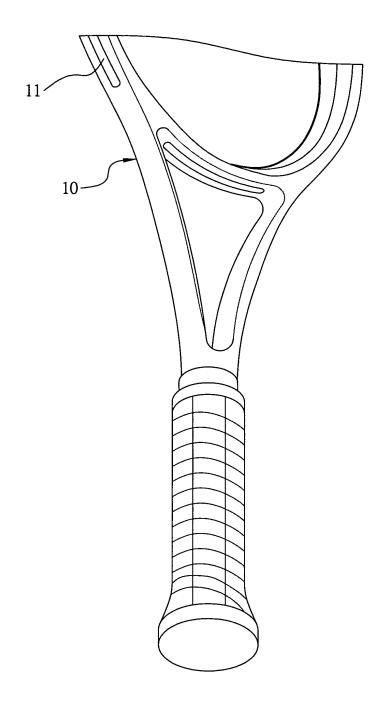


FIG.8